

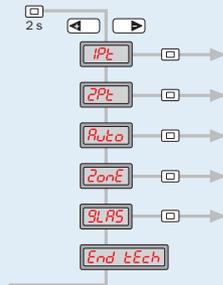


WLL180T

Sensor Configuration for Individual Applications

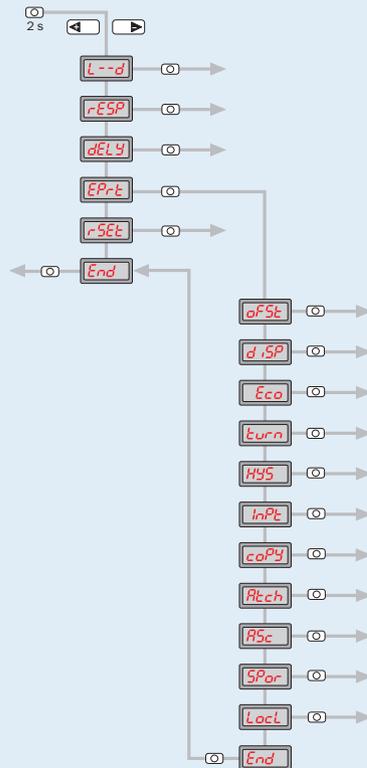
Selection of the menu levels

Teach-in

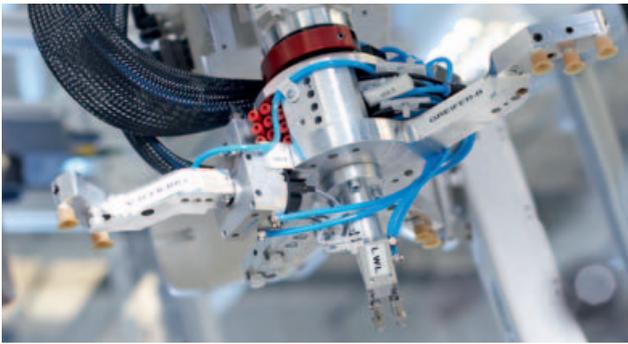


1.1	1-point Teach-in	P. 6
1.2	2-point Teach-in	P. 7
1.3	Auto Teach-in	P. 8
1.4	Zone Teach-in	P. 9
1.5	Teach-in of transparent objects	P. 10
End	End teach mode	

Application specific configuration



2.1	Switching mode	P. 11
2.2	Response time	P. 12
2.3	Time delay setting	P. 13
2.4	Expert menu/detailed settings	P. 14
2.5	Reset	P. 15
End	back to operating mode	
3.1	Set display value to zero	P. 16
3.2	Display settings	P. 17
3.3	Energy-saving mode	P. 18
3.4	Reverse display	P. 19
3.5	Hysteresis setting	P. 20
3.6	External input configuration	P. 21
3.7	Copy mode	P. 22
3.8	Master Teach-in	P. 23
3.9	ASC setting	P. 24
3.10	Power setting of the sender LED	P. 25
3.11	Keylock	P. 26
End	back to Expert menu	



From monitoring to power control.

Monitoring simplifies many things, and technical highlights provide many options, always enabling easy commissioning and permanently reliable operation.



2X4-DIGIT NUMERIC DISPLAY

Dual 7-segment display for simultaneously showing nominal/actual values and for interactive operator guidance.

ASC - AUTOMATIC SENSITIVITY CONTROL

For instance, automatically adapting the switching threshold to compensate for contamination when detecting transparent objects.

SHORTEST RESPONSE TIME

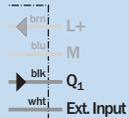
Detection of fast processes is an easy task for the worlds fastest photoelectric fiber-optic sensor. With a response time of only 16 μ s objects can be detected precisely. A small jitter contributes to the accuracy of the detection.

HIGH RESOLUTION SIGNAL PROCESSING

Smallest changes in the level of the received light are already sufficient for a reliable detection.

ADJUSTING THE LIGHT INTENSITY OF THE SENDER LED

The power of the sender LED can be adjusted in three stages: saturation, e.g. in case of highly reflective objects, is prevented.



Switching output and external input

The external input can be configured as teach-in or test input.

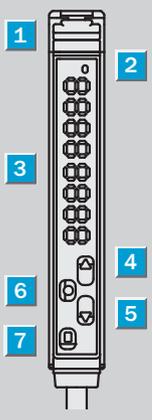
For standard applications: Teach-in and the commissioning is complete.

The manual or automatic adjustment with Teach-in is always the first step. The 5 different Teach-in modes can be quickly and easily selected. Alternatively, the switching threshold can be adjusted manually utilizing the display.

Teach-in	Adjustment options	
 1-point Teach-in → to quickly learn the switching point		1.1 Page 6
 2-point Teach-in → to safely learn the switching point		1.2 Page 7
 Auto Teach-in → for Teach-in without stopping the production process		1.3 Page 8
 Zone Teach-in → for learning an upper and lower switching threshold		1.4 Page 9
 Transparent Teach-in → transparent objects such as bottles and films		1.5 Page 10

Manual adjustment of the switching threshold

  Manual, step-by-step modification of the switching thresholds by operating the arrow keys. After a few seconds, the display automatically jumps to the operating mode.

Function keys of the sensor unit	Further functions
 <ul style="list-style-type: none"> 1 Locking fiber-optic cable 2 Display LED orange: lights when the switching output is active 3 Display, numeric: 4-digit green: switching threshold, operating mode, red: current reception value, Teach-in/function parameter 4 Arrow key < (manual switching threshold: higher resp. next function parameter) 5 Arrow key > (manual switching threshold: lower or previous parameter) 6 Mode/Enter key (programming key) 7 "Teach-in" key 	<p>Quick jump back from configuration mode to operating mode. By pressing the -key for at least 2 seconds, the display jumps from any position in the configuration menu back to the main display.</p> <p>Keylocks Simultaneously pressing the   arrow keys for at least 2 seconds in the RUN mode, locks or unlocks the keys (display Loc/unloc).</p>

Application specific configuration: Utilising the entire functionality.

If further adjustments need to be made beyond the normal threshold adjustment, the entire functionality can be selected via a comfortable menu.

Configuration	Level I	Level II	Adjustment options		
 Switching mode			 , 	2.1 Page 11	
 Response time			 ,  ,  ,  , 	2.2 Page 12	
 Time delay setting			 ,  ,  ,  ,  , 	2.3 Page 13	
 Expert menu/ detailed settings	 Set display value to zero		 , 	3.1 Page 16	
	 Display settings		 ,  , 	3.2 Page 17	
	 Energy-saving mode		 , 	3.3 Page 18	
	 Reverse display		 , 	3.4 Page 19	
	 Hysteresis setting			3.5 Page 20	
	 External input configuration		 ,  , 	3.6 Page 21	
	Bus versions	 Copy mode		 , 	3.7 Page 22
		 Master Teach-in		 , 	3.8 Page 23
		 ASC setting		 , 	3.9 Page 24
		 Power setting of the sender LED		 ,  , 	3.10 Page 25
 Keylock			 , 	3.11 Page 26	
 Reset			 , 	2.5 Page 15	

1.1 1-point Teach-in



1. Press Teach-in key for 2 s



2. Operating mode
Teach-in active



3. In the basic menu, select required mode by pressing the arrow keys



4. 1-point Teach-in is shown on the display



5. Adjust diffuse type fiber to the background without object and press Teach-in key



6. Teach-in successful, set switching threshold blinks 3x and the display returns to the main display



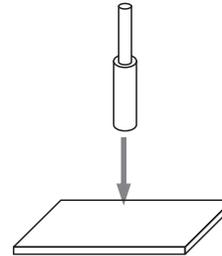
Easy setting of the switching threshold.

Secondary condition:

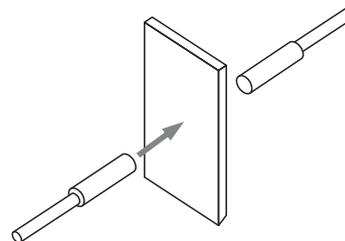
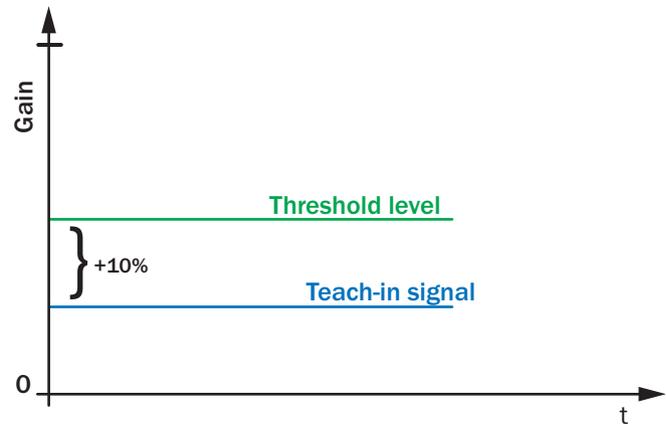
Diffuse type = object absent

Through-beam = object present

Adjust diffuse type to the background without object



Adjusts the switching threshold with +10% according to the light received.



Typical applications:

Standard applications,
no spurious effects expected,
max. system reserve.

In case of faulty input during Teach-in, the following messages are shown:

Sensing level is too low



Sensing level is saturated



Difference of sensing level between two points is too small



1.2 2-point Teach-in



1. Press Teach-in key for 2 s



2. Operating mode
Teach-in active



3. In the basic menu, select required mode by pressing the arrow keys



4. 2-point Teach-in is shown on the display



5. 1st point: adjust diffuse type fiber with object present



6. Press Teach-in key



7. 2nd point: adjust diffuse type fiber to the background without object



8. Press Teach-in key

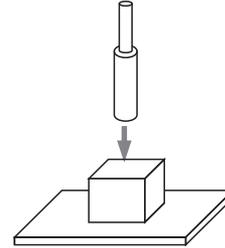


9. Teach-in successful, set switching threshold blinks 3x and the display returns to the main display

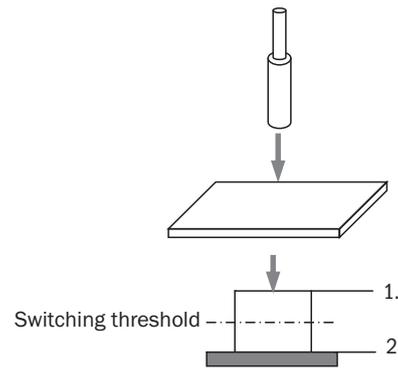


Exact adjustment of the switching threshold to object and ambient conditions, in any order.

1st step: Teach-in with object



2nd step: Teach-in without object



The switching threshold is defined between the 1st and 2nd point.

Typical applications:

Exact switching point, switching threshold is adapted to the object and ambient conditions, create low system reserves.

In case of faulty input during Teach-in, the following messages are shown:

Sensing level is too low



Sensing level is saturated



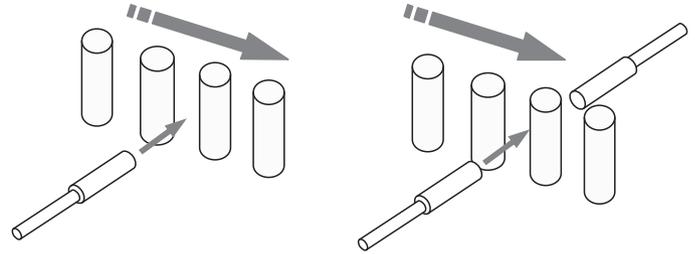
Difference of sensing level between two points is too small



1.3 Auto Teach-in 

1. Press Teach-in key for 2 s 
2. Operating mode
Teach-in active 
3. In the basic menu, select required mode by pressing the arrow keys  
4. Auto Teach-in is shown on the display 
5. To start: press Teach-in key 
6. Start 
7. To stop: press Teach-in key 
8. Stop 
9. Teach-in successful, set switching threshold blinks 3x and the display returns to the main display 

Automatic adjustment without stopping the production process.
1st step: start Teach procedure



Allow one object or, even better, for several objects to pass.

2nd step: stop Teach-in procedure

Typical applications:

When objects can only be learned during the ongoing process, e.g. ejection control.

In case of faulty input during Teach-in, the following messages are shown:

Sensing level is too low



Sensing level is saturated



Difference of sensing level between two points is too small

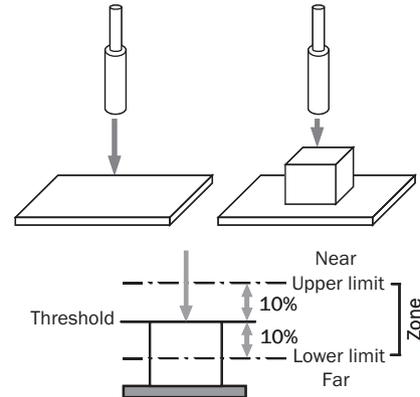


1.4 Zone Teach-in Zone

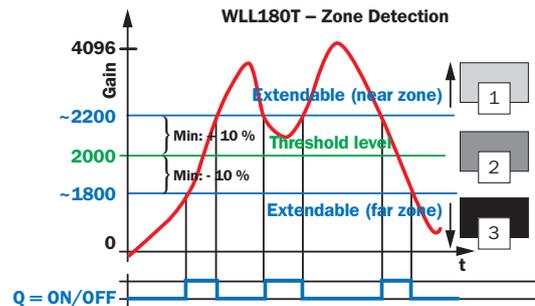
1. Press Teach-in key for 2 s 
 2. Operating mode
Teach-in active 
 3. In the basic menu, select required mode by pressing the arrow keys  
 4. Zone Teach-in is shown on the display 
 5. Press Teach-in key 
 6. Teach-in successful, set switching threshold blinks 3x and the display returns to the main display 
- Optionally, the switching thresholds for close and far ranges can be readjusted, via the arrow keys.
9. Press arrow key in main display  
 10. Range (FAR) or (nEAR) can be selected with arrow keys  
 11. Select far (FAR) or near (nEAR) range by pressing the mode key 
 12. The value of the received light (red display) then appears, and the threshold value (green display) flashes for about 5 seconds. During this time, the threshold value for the selected range can be set via the arrow keys.

The switching point of the object is learned, and detected, within a window. This window can be manually extended for the lower (far) and higher (near) switching threshold, respectively.

Adjust diffuse type fiber to the background without and with object.



Adjusts the zone with $\pm 10\%$ according to the light received.



Typical applications:

Ideal for mark detection, e.g. detecting no. 2 (see diagram above) with variable window. Or “foreground suppression” and “background suppression” simultaneously.

In case of faulty input during Teach-in, the following messages are shown:

Sensing level is too low



Sensing level is saturated



Difference of sensing level between two points is too small



1.5 Teach-in of transparent objects



1. Press Teach-in key for 2 s



2. Operating mode
Teach-in active



3. In the basic menu, select required mode by pressing the arrow keys



4. Teach-in of transparent objects is shown on the display



5. Press Teach-in key



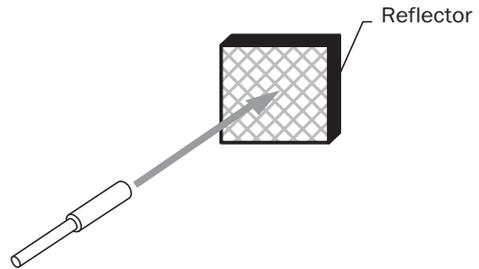
6. Teach-in successful, set switching threshold blinks 3x and the display returns to the main display



Mode is optimised for the detection of transparent objects.

Diffuse type:

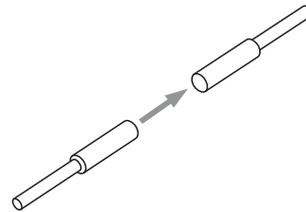
Teach-in without object. Use reflector.



Adjusts the switching threshold to 90% of the light received.

Through-beam system:

Perform Teach-in without object.



Adjusts the switching threshold to 90% of the light received.

In case of faulty input during Teach-in, the following messages are shown:

Sensing level is too low



Sensing level is saturated



Difference of sensing level between two points is too small



Typical applications:

Detection of objects with low attenuation, such as glass, clear film or very small objects.

2.1 Switching mode



1. Press Mode key for 2 s



2. Operating mode Configuring active

Configuring

3. In the basic menu, select required mode by pressing the arrow keys



4. Switching mode is shown on the display



5. Press Mode key, setting option flashes



6. Select between light-switching (L on) and dark-switching (d on) by pressing the arrow keys



7. Finish selection with Mode key



8. Select ending the adjustment (End)



9. Finish selection with Mode key



Switching mode (L--d),

L on: light-switching (factory setting),
d on: dark-switching.

2.2 Response time



1. Press Mode key for 2 s



2. Operating mode Configuring active

Configuring

3. In the basic menu, select required mode by pressing the arrow keys



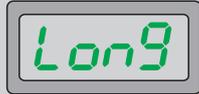
4. In the basic menu, select required mode by pressing the arrow keys



5. Response time is shown on the display



6. Select between high-precision setting (LonG), standard setting (Stnd), fastest setting (FASt), high speed setting (HiGh) and super long setting (SuPr) by pressing the arrow keys



7. Finish selection with Mode key



8. Select ending the adjustment (End)



9. Finish selection with Mode key



Response time	switching frequency	range
HiGh: 16 μ s	31.25 kHz	short
FASt: 70 μ s	7.1 kHz	reduced
Stnd: 250 μ s	2 kHz	standard (factory setting)
LonG: 2 ms	250 Hz	high
SuPr: 8 ms	62.5 Hz	super long

2.3 Time delay setting



1. Press Mode key for 2 s



2. Operating mode Configuring active



3. Press Mode key



4. In the basic menu, select required mode by pressing the arrow keys



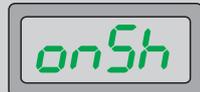
5. Timer setting is shown on the display



6. Press Mode key, setting option flashes



7. Select between deactivation (oFF), OFF delay (oFdY), ON delay (ondY), One-Shot (SHot), On-OFF-Delay (onoF) and On-Shot (onSh) by pressing the arrow keys



8. Finish selection



9. For activated time stage, setting the time value



10. Finish selection with Mode key



11. Select ending the adjustment (End)



12. Finish selection with Mode key



Option for various time delays and variable time range:

oFF = no time delay activated (factory setting),

oFdY = OFF delay (release delay),

ondY = ON delay (on delay),

SHot = One Shot (output active for set time window, regardless if object is present),

onoF = ON and OFF delay (on and release delay),

onSh = ON delay One Shot (set time window (One Shot) is active after response time (ON delay)).

Time delay selectable from 0,1 ... 9999 (0,1 ms ... 9999 ms)

Typical application:

Ignoring small variations of light intensity caused by dirt or temperature and detecting only the objects. Slight differences of light intensity can be detected without readjustment of the sensitivity.

2.4 Expert menu/detailed settings

EPr-t

1. Press Mode key for 2 s 
2. Operating mode Configuring active 
3. In the basic menu, select required mode by pressing the arrow keys  
4. Detail adjustment is shown on the display 
5. Press Mode key. Description of Expert menu from page 16 
6. Select ending the adjustment (End)  

7. Finish selection with Mode key 

2.5 Reset



1. Press Mode key for 2 s 
2. Operating mode Configuring active 
3. Press Mode key 
4. In the basic menu, select required mode by pressing the arrow keys  
5. Reset is shown on the display 
6. Press Mode key 
7. Select between "no" and "YES" by pressing the arrow keys  


8. Finish selection with Mode key 
9. Select ending the adjustment (End)  

10. Finish selection with Mode key 

All operating modes are reset to the factory setting "as-delivered ex works".

Factory settings:

Switching mode:	ON light-switching	
Response time:	Standard = 250 µs	
Time stage:	Off	
Set display value to zero:	Off	
Display:	Numeric display	
Energy-saving mode:	Off	
Reverse Display:	Off	
Hysteresis setting:	Standard = 5	
Input setting:	Teach-in input	
ASC setting:	Off	
Power of the sender LED:	Standard = highest power	
Keylock:	Level 1	

3.1 Set display value to zero



1. Press Mode key for 2 s 
2. Operating mode Configuring active 
3. In the basic menu, select Expert mode by pressing the arrow keys  
4. Expert mode is shown on the display 
5. Press Mode key 
6. In Expert mode, select Set to zero by pressing the arrow keys  
7. Set to zero is shown on the display 
8. Press Mode key 
9. Select between "on" and "oFF" by pressing the arrow keys  


10. Finish selection with Mode key 

11. Close Expert mode with arrow key  

12. Finish selection with Mode key 
13. Select ending the adjustment (End)  

14. Finish selection with Mode key 

The current reception value is set to zero.
Adjusted switching threshold values are adapted.

on: Function active
oFF: Function deactivated (factory setting)

3.2 Display settings



1. Press Mode key for 2 s 
2. Operating mode Configuring active 
3. Press Mode key 
4. In the basic menu, select Expert mode by pressing the arrow keys.  
5. Expert mode is shown on the display 
6. Press Mode key 
7. In Expert mode, select display settings by pressing the arrow keys  
8. Display settings are shown 
9. Press Mode key 
10. Select between numeric display (diG), bar display (bAr) and percentage display (Pct) using arrow keys  




11. Finish selection with Mode key 
12. Close Expert mode with arrow key  
- 
- 
13. Finish selection with Mode key 
14. Select ending the adjustment (End)  
- 
15. Finish selection with Mode key 

diG: Numeric display (factory setting),

bAr: bar display,

Pct: Percentage display.

3.3 Energy-saving mode



1. Press Mode key for 2 s 
2. Operating mode Configuring active 
3. In the basic menu, select Expert mode by pressing the arrow keys  
4. Expert mode is shown on the display 
5. Press Mode key 
6. In Expert mode, select required mode by pressing the arrow keys  
7. Eco is shown on the display 
8. Press Mode key 
9. Select between "off" and "on" by pressing the arrow keys  


10. Finish selection with Mode key 

11. Close Expert mode with arrow key  


12. Finish selection with Mode key 
13. Select ending the adjustment (End)  

14. Finish selection with Mode key 

Energy-saving mode is activated. Nominal value (green) display will be switched off 20 seconds after a key has been pressed and the actual value (red) display will be dimmed. Therefore the energy consumption is reduced.

Pressing any key will activate the display.

3.4 Reverse display



1. Press Mode key for 2 s 
2. Operating mode Configuring active 
3. In the basic menu, select Expert mode by pressing the arrow keys  
4. Expert mode is shown on the display 
5. Press Mode key 
6. In Expert mode, select required mode by pressing the arrow keys  
7. Turn is shown on the display 
8. Press Mode key 
9. Select between "oFF" and "on" by pressing the arrow keys  


10. Finish selection with Mode key 

11. Close Expert mode with arrow key  


12. Finish selection with Mode key 
13. Select ending the adjustment (End)  

14. Finish selection with Mode key 

This function reverses the display (display upside-down). This offers a good readability also in difficult mounting positions.

3.5 Hysteresis setting



1. Press Mode key for 2 s 
2. Operating mode Configuring active 
3. Press Mode key 
4. In the basic menu, select Expert mode by pressing the arrow keys  
5. Expert mode is shown on the display 
6. Press Mode key 
7. In Expert mode, select Hysteresis by pressing the arrow keys  
8. Hysteresis setting is shown on the display 
9. Press Mode key 
10. Hysteresis setting by pressing the arrow keys  

11. Finish selection with Mode key 

12. Close Expert mode with arrow key  

13. Finish selection with Mode key 
14. Select ending the adjustment (End)  

15. Finish selection with Mode key 

Setting of hysteresis in percent (%) of the switching threshold (nominal value).

Value range: 1 ... 40

3.6 External input configuration InPt

1. Press Mode key for 2 s 
2. Operating mode Configuring active Configuring
3. Press Mode key 
4. In the basic menu, select Expert mode by pressing the arrow keys  
5. Expert mode is shown on the display EPrt
6. Press Mode key 
7. In Expert mode, select input configuration by pressing the arrow keys  
8. Input configuration is shown on the display InPt
9. Press Mode key 
10. Select with arrow keys external teach-in (rtch), test input (tEst), synchronization (SYnc) or bus teach-in (Atch)

rtch
tEst
SYnc
Atch

11. Finish selection with Mode key 
12. Close Expert mode with arrow key  
13. Finish selection with Mode key End
14. Select ending the adjustment (End)  
15. Finish selection with Mode key EPrt
16. Finish selection with Mode key 
17. Select ending the adjustment (End)  
18. Finish selection with Mode key End
19. Finish selection with Mode key 

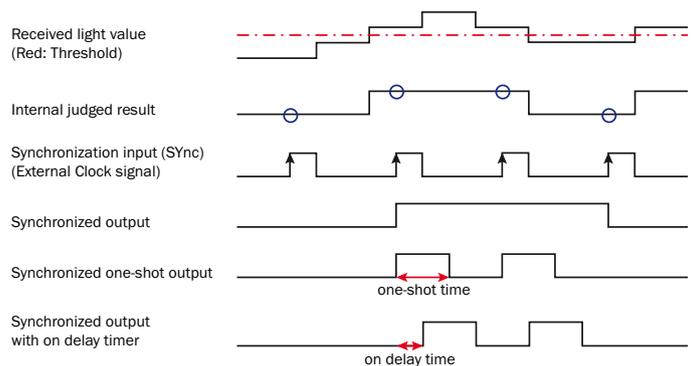
Configuration of the input:

rtch: Remote Teach-in, input for external teach-in

tEst: test input, sender LED is switched off

SYnc: Switching output (Q) is synchronized on an external input signal.

Atch: Teach-in for all amplifiers in bus mode according to the set teach mode.



3.7 Copy mode



(Bus operation only)

1. Press Mode key for 2 s
2. Operating mode Configuring active
3. Press Mode key
4. In the basic menu, select Expert mode by pressing the arrow keys
5. Expert mode is shown on the display
6. Press Mode key
7. In Expert mode, select Copy mode by pressing the arrow keys
8. Copy mode setting is shown on the display
9. Select between "no" and "YES" by pressing the arrow keys

10. Close Expert mode with arrow key
11. Finish selection with Mode key
12. Select ending the adjustment (End)
13. Finish selection with Mode key

The copy function is only available in bus mode:

no: No copy function,

YES: Copy function, all settings of the base unit are copied to the connected expansion units. During the copy operation the green display shows the number of the actually copied extension unit.

Note:

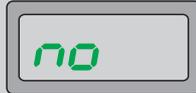
In locked expansion units (LocL), no data of the base unit is copied.

The copy function is not available when response time "HiGh" is selected.

3.8 Master Teach-in



(Bus operation only)

1. Press Mode key for 2 s 
2. Operating mode Configuring active 
3. Press Mode key 
4. In the basic menu, select Expert mode by pressing the arrow keys.  
5. Expert mode is shown on the display 
6. Press Mode key 
7. In Expert mode, select Master teach-in by pressing the arrow keys  
8. Master teach-in setting is shown on the display 
9. Select between "no" and "YES" by pressing the arrow keys  


10. Close Expert mode with arrow key  



11. Finish selection with Mode key 
12. Select ending the adjustment (End)  

13. Finish selection with Mode key 

Teaching of all connected extension units (only available in bus mode):

no: Does not perform teach-in,

YES: Performs teach-in for all connected extension units (see page 6) according to the set teach-in mode.

Note:

Locked (LoCL) extension units are not taught.

3.9 ASC setting



1. Press Mode key for 2 s 
2. Operating mode Configuring active 
3. Press Mode key 
4. In the basic menu, select Expert mode by pressing the arrow keys 
5. Expert mode is shown on the display 
6. Press Mode key 
7. In Expert mode, select ASC setting by pressing the arrow keys 
8. ASC setting is shown on the display 
9. Press Mode key 
10. Select between "on" and "oFF" by pressing the arrow keys 



11. Finish selection with Mode key 
12. Close Expert mode with arrow key 

13. Finish selection with Mode key 
14. Select ending the adjustment (End) 

15. Finish selection with Mode key 

on: automatically adapting switching threshold to environment,
oFF: switch off ASC (factory setting).

3.10 Power setting of the sender LED



1. Press Mode key for 2 s 
2. Operating mode Configuring active 
3. Press Mode key 
4. In the basic menu, select Expert mode by pressing the arrow keys  
5. Expert mode is shown on the display 
6. Press Mode key 
7. In Expert mode, select power setting by pressing the arrow keys  
8. Sender power setting is shown on the display 
9. Press Mode key 
10. Select between standard setting, medium strength setting and low strength setting by pressing the arrow keys  




11. Finish selection with Mode key 
12. Close Expert mode with arrow key  


13. Finish selection with Mode key 
14. Select ending the adjustment (End)  

15. Finish selection with Mode key 

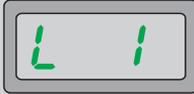
Adjustment of the luminosity of the sender LED:

-  Full luminosity (factory setting),
-  medium strength,
-  low strength.

The power of the sender LED can be set in three stages: saturation, e.g. for highly reflective objects, is prevented, and the life of the sender LED is extended.

Typical applications: highly reflective objects, or very short distance to the object, semi-transparent objects.

3.11 Keylock 

1. Press Mode key for 2 s 
2. Operating mode Configuring active 
3. In the basic menu, select Expert mode by pressing the arrow keys  
4. Expert mode is shown on the display 
5. Press Mode key 
6. In Expert mode, select Lock Level by pressing the arrow keys  
7. LoCL is shown on the display 
8. Press Mode key 
9. Select between Level 1 (L 1) and Level 2 (L 2) by pressing the arrow keys  


10. Finish selection with Mode key 

11. Close Expert mode with arrow key  

12. Finish selection with Mode key 
13. Select ending the adjustment (End)  

14. Finish selection with Mode key 

There are two levels for keylock available:
 Level 1 (L 1): all input functions are blocked (keys and external input),
 Level 2 (L 2): all keys are blocked, only external input active.

Notes

Australia

Phone +61 3 9497 4100
1800 33 48 02 - tollfree
E-Mail sales@sick.com.au

Belgium/Luxembourg

Phone +32 (0)2 466 55 66
E-Mail info@sick.be

Brasil

Phone +55 11 3215-4900
E-Mail sac@sick.com.br

Ceská Republika

Phone +420 2 57 91 18 50
E-Mail sick@sick.cz

China

Phone +852-2763 6966
E-Mail ghk@sick.com.hk

Danmark

Phone +45 45 82 64 00
E-Mail sick@sick.dk

Deutschland

Phone +49 211 5301-301
E-Mail kundenservice@sick.de

España

Phone +34 93 480 31 00
E-Mail info@sick.es

France

Phone +33 1 64 62 35 00
E-Mail info@sick.fr

Great Britain

Phone +44 (0)1727 831121
E-Mail info@sick.co.uk

India

Phone +91-22-4033 8333
E-Mail info@sick-india.com

Israel

Phone +972-4-999-0590
E-Mail info@sick-sensors.com

Italia

Phone +39 02 27 43 41
E-Mail info@sick.it

Japan

Phone +81 (0)3 3358 1341
E-Mail support@sick.jp

Nederlands

Phone +31 (0)30 229 25 44
E-Mail info@sick.nl

Norge

Phone +47 67 81 50 00
E-Mail austefjord@sick.no

Österreich

Phone +43 (0)22 36 62 28 8-0
E-Mail office@sick.at

Polska

Phone +48 22 837 40 50
E-Mail info@sick.pl

Republic of Korea

Phone +82-2 786 6321/4
E-Mail info@sickkorea.net

Republika Slovenija

Phone +386 (0)1-47 69 990
E-Mail office@sick.si

România

Phone +40 356 171 120
E-Mail office@sick.ro

Russia

Phone +7 495 775 05 34
E-Mail info@sick-automation.ru

Schweiz

Phone +41 41 619 29 39
E-Mail contact@sick.ch

Singapore

Phone +65 6744 3732
E-Mail admin@sicksgp.com.sg

Suomi

Phone +358-9-25 15 800
E-Mail sick@sick.fi

Sverige

Phone +46 10 110 10 00
E-Mail info@sick.se

Taiwan

Phone +886 2 2375-6288
E-Mail sales@sick.com.tw

Türkiye

Phone +90 216 587 74 00
E-Mail info@sick.com.tr

United Arab Emirates

Phone +971 4 8865 878
E-Mail info@sick.ae

USA/Canada/México

Phone +1(952) 941-6780
1 800-325-7425 - tollfree
E-Mail info@sickusa.com

More representatives and agencies
in all major industrial nations at
www.sick.com